Dart Aerospace Ltd. Friday, 10/5/2007 7:37:02 AM User: Jean-Luc Menard **Process Sheet** : MOUNTING PLATE (204 STEP) **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer : 34986 Job Number **Estimate Number** : 11846 : D2349 **Part Number** P.O. Number S.O. No. : NA D2349 REV C **Drawing Number** 10/5/2007 This Issue : N/A **Project Number** : NC Prsht Rev. : 10/3/2007 **MACHINED PARTS Drawing Revision** First Issue Material : 31186 **Previous Run** : 10/20/2007 Each **Due Date** Written By Checked & Approved By Reformat: Added template KJ : Est. 02.11.26 Comment **Additional Product** Job Number: **Description: Machine Or Operation:** Seq. #: 6061-T6 .080 Sheet M6061T6S080 1.0 3,0597 Comment: Qty.: 1.4574 sf(s) 0.1457 sf(s)/Unit Total: 6061-T6 .080 Sheet Material: 6061-T6, 0.080" Thick (M6061T6S.080) Batch: 104 9 WATER JET 2.0 Comment: FLOW WATER JET 1-Cut as per Dwg D2349 B07-10-11 Dwg Rev: C Prog Rev: C 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2 B 07-10-11 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8 Comment: SECOND CHECK HAND FINISHING RESOURCE #1 HAND FINISHING 5.0

Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

07-10-11

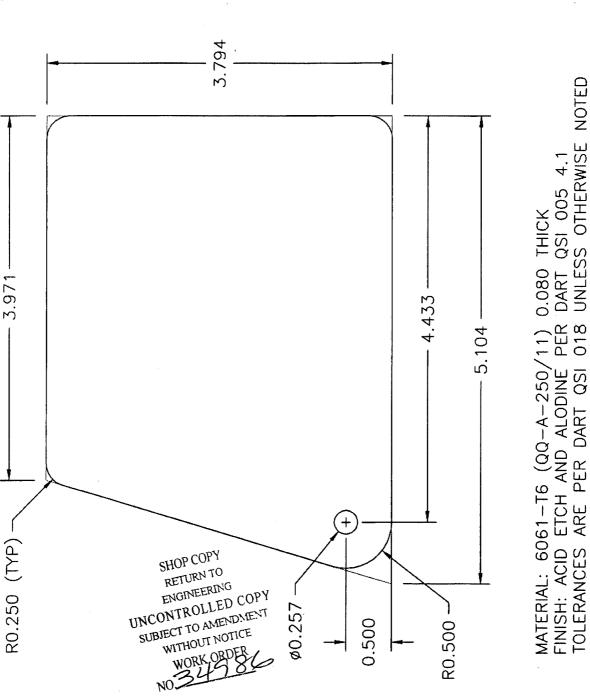
Friday, 10/5/2007 7:37:03 AM Date: Jean-Luc Menard User: **Process Sheet** · 11 Drawing Name: MOUNTING PLATE (204 STEP) Customer: CU-DAR001 Dart Helicopters Services Part Number: D2349 Job Number: 34986 Job Number: Description: Seq. #: **Machine Or Operation:** INSPECT POWDER COAT/CHEMICAL CONVERSION QC3 6.0 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION PACKAGING RESOURCE #1 7.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: FINAL INSPECTION/WO RELEASE 8.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE Job Completion





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		KE	洲	D2349 SHEET 1 OF 1					
	DATE			TITLE SCALE					
	99.0	5.04		MOUNT PLATE 1:1					
	Α		95.11.09	NEW ISSUE					
	В		96.04.03	RE-DRAWN					
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DART AEROSPACE LTD	Work Order:	34986	
Description: MOUNTING PLATE (204 STEP)	Part Number:	D DZHA	
Inspection Dwg: D\349 Rev:		Page 1 of 1	

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